

Product data sheet, May 2021

Exolon® Silent Sound UV/AR

Solid polycarbonate sheet 20 mm



Your benefits:

- Tested safety according to ZTV-LSW06/EN 14388
- Noise reduction DL: 34 dB
- 20 mm sheet thickness with extended UV protection
- Good fire rating

Solid **Exolon® Silent Sound** sheets are clear, polished, UV-stabilized polycarbonate sheets and available as extended UV and Abrasion-resistant version. They offer extreme impact strength that exceeds the physical properties of other products of their class. **Exolon®** sheets resist temperatures of -100 to +120 °C, exhibit high optical clarity and have a good fire rating.

Exolon® Silent Sound sheets meet the sound technical requirements for noise reduction and the demands of road safety, stability such as form and ageing stability.

Exolon® Silent Sound UV can be bent cold and also manufactured flat.

Applications:

Exolon® Silent Sound can be used for noise protection barriers on motorways with heavy traffic, dual carriageways and railways.

The sheets offer protection against involuntary breakage and wilfull destruction. **Exolon® Silent Sound** sheets can be thermoformed, cold-curved and machined with ease.

	Test Conditions	Typical values(1)	Unit	Standard
PHYSICAL Density Water absorption saturation Water absorption equilibrium Refractive index	water at 23 °C 23 °C, 50% relative humidity Procedure A	1200 0.30 0.12 1.587	kg/m³ % % –	ISO 1183-1 ISO 62 ISO 62 ISO 489
MECHANICAL Tensile modulus Yield stress Yield strain Nominal strain at break Flexural modulus Flexural strength Charpy impact strength Charpy impact strength Izod impact strength	1 mm/min 50 mm/min 50 mm/min 50 mm/min 50 mm/min 2 mm/min 2 mm/min 2 mm/min 23 °C, unnotched 23 °C, 3 mm 23 °C, 3.2 mm, notched	2350 > 60 6 > 50 2350 90 non-break 80P 70P	MPa MPa % % MPa MPa kJ/m² kJ/m²	ISO 527-1,-2 ISO 527-1,-2 ISO 527-1,-2 ISO 527-1,-2 ISO 178 ISO 178 ISO 179-1eU ISO 179-1eA ISO 180-A
THERMAL Vicat softening temperature Thermal conductivity Coefficient of linear thermal expansion Temperature of deflection under load Temperature of deflection under load	50 N, 50°C/h 23°C 23 to 55°C 1.80 Mpa 0.45 Mpa	148 0.20 0.65 128 140	°C W/(m.K) 104/K °C °C	ISO 306 ISO 8302 ISO 11359-1,-2 ISO 75-1,-2 ISO 75-1,-2
ELECTRICAL Electrical strength Volume resistivity Surface resistivity Relative permitivity Relative permitivity Dissipation factor Dissipation factor	1 mm 100 Hz 1 MHz 100 Hz 100 Hz 1 MHz	34 1E14 1E16 3.1 3.0 5 95	kV/mm Ohm.m Ohm - - 10 ⁻⁴	IEC 60243-1 IEC 60093 IEC 60093 IEC 60250 IEC 60250 IEC 60250 IEC 60250

⁽¹⁾ These values are measured on injection molded samples, and are not intended for specification purposes.



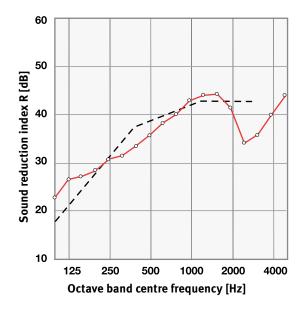


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Ideas, innovative, intelligent, interesting... Exolon Group i-line represents the next generation of quality products. This seal guarantees innovative and intelligent first-class solutions at all times for a multitude of requirements.



RESULTS di	B [EN ISO 140-	3]
Sum of deviation		27.3
Average deviation		1.71
Displacement designated curve		-15
Sound reduction index R _w		37
Spectrum a	daptation tern	าร
	С	C _{tr}
100 – 3,150 Hz	-1	-3
100 – 5,000 Hz	-1	-3
50 – 3,150 Hz	-1	-3
50 – 5,000 Hz	-1	-3
ΔL _{A,R,Str} (ZTV-LSW 88)		35
DL _R (DIN EN 1793-2)		34 (B3)

Resistance to brushwood fire according to (*):	
DIN EN 1794-2, Annex A: Class 1 ZTV-LSW 06, Section 2.5.4	
Impact of Stones according to:	
DIN EN 1794-1, Annex C: Passed	
Danger of falling debris according to:	
DIN EN 1794-2, Annex B: Class 4	

¹⁷ Fire certificates are limited in time and scope, always check if the mentioned certificate is valid for the purchased Polycarbonate sheet type at the date of delivery. Polycarbonate sheets may change their fire behavior due to ageing and weathering. The indicated fire rating was tested on new / unweathered Product in accordance with the indicated fire classification standards.

