

Exolon® multi UV HX/25-32 ECOplus

Multiwall polycarbonate sheet with bio-circular content



Your benefits:

- sustainable share up to 89% of the content
- extremely heat-insulating
- high stiffness
- good load bearing capacity



Exolon® multi UV HX/25-32 ECOplus8 is a polycarbonate sheet of 25 mm thickness, with a Hybrid-X-structure for enhanced stiffness which have an attributed sustainable share of up to 89% of the content. It combines good load bearing properties, good thermal insulation, light transmission and excellent weather resistance. The sheet is lightweight, impact resistant and easy to install.

Exolon® multi UV HX/25-32 ECOplus8 is a partially bio-circular grade, attributed via mass balance according to ISCC PLUS Standard. The attributed sustainable share amounts up to 89% of the total content, a.o. by replacing the fossil based raw material in the product with renewable content.

Exolon® multi UV HX/25-32 ECOplus8 is ideal for flat glazing applications.

- conservatories
- industrial glazing, sports halls
- partition walls
- skylights, northlight glazing
- roofing, cladding

The sheets are produced with a coextruded UV-protective layer, which is homogeneously fused with the sheet material. This UV-protected side must be installed facing upwards/outwards. It provides **Exolon® multi UV** with a highly effective protection against weathering, guaranteed for 10 years.

On request:

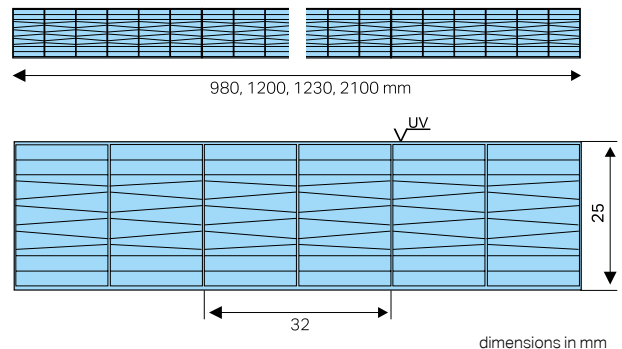
IQ-Relax

Exolon® multi UV IQ-Relax are opal white sheets, which dramatically reduce the heat of the sunlight, allowing the visible light to pass through. More light, less heat!

TECHNICAL DATA (TYPICAL VALUES)

Area weight	3.3 kg/m ²	
Sheet width	980, 1,200, 1,230, 2,100 mm	
Possible delivery lengths	2,000 to 7,000 mm	
Light transmittance τ_{D65} (UV-absorbing)	clear 1099 white 1146: IQ-Relax:	approx. 49 % approx. 42 % approx. 35 %
Total energy transmission g	clear 1099: white 1146: IQ-Relax:	approx. 48% approx. 44 % approx. 36 %
Heat transfer coefficient Ug ⁽²⁾	1.3 W/m ² K	
Coefficient of thermal expansion α	0.065 mm/m °C	
Possible expansion due to heat and moisture	3 mm/m	
Max. service temperature without load	120°C	
Fire rating ⁽¹⁾ • Europe	clear 1099 white 1146 IQ-Relax	} B-s1, d0 (EN13501-1)

⁽¹⁾ Fire certificates are limited in time and scope, always check if the mentioned certificate is valid for the purchased Polycarbonate sheet type at the date of delivery. Polycarbonate sheets may change their fire behavior due to ageing and weathering. The indicated fire rating was tested on new / unweathered Product in accordance with the indicated fire classification standards.
⁽²⁾ Heat transfer coefficient Ug according to EN ISO 10077-2



Exolon® multi UV HX/25-32 ECOplus

Multiwall polycarbonate sheet with bio-circular content



Exolon Group ECORANGE represents a line of products which attribute to improved sustainability by having a lower ecological footprint.

If **Exolon® multi UV HX/25-32 ECOplus8** is used in applications of roofing or walling, the forces applied by wind and snow loads must be absorbed by a suitable sub-structure. We recommend taking the support distance for each load from the diagram.

The diagram shows the load bearing capacity for **Exolon® multi UV HX/25-32 ECOplus8** (supported on all sides, rebate depth ≥ 20 mm) with a standard profile on the longitudinal sides. The load-bearing curves enable the user to calculate the actual load-bearing characteristics of the multi-wall sheets in their support construction.

If the rebate depth is smaller, the support distances should be reduced in accordance with the relevant load. For wind forces alone, the loads are permitted to be multiplied by 1.1.

Load bearing characteristics (determination)*:

The component resistance (limit state of load-bearing capacity) of **Exolon® multi UV HX/25-32 ECOplus8** has been defined in accordance with the European guideline ETAG 010 regarding practical tests. The characteristic values identified were calculated on the longitudinal sides by considering the chocking effect (standard profiles). The results were partially applied to other widths using simplified, conservative models. The loads were applied as uniformly distributed linear loads, i.e. loads such as snow acting perpendicular to the sheet.

The values are reference values calculated by an independent and notified institute through tests on actual systems. Adequate safety margins must be observed in addition to these values. The margins are to be assessed on a case-by-case basis.

In general, experience has proven that a safety factor of 1.3 is adequate with regard to the measured resistance values. This safety factor is included in the load tables and diagram.

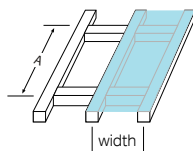
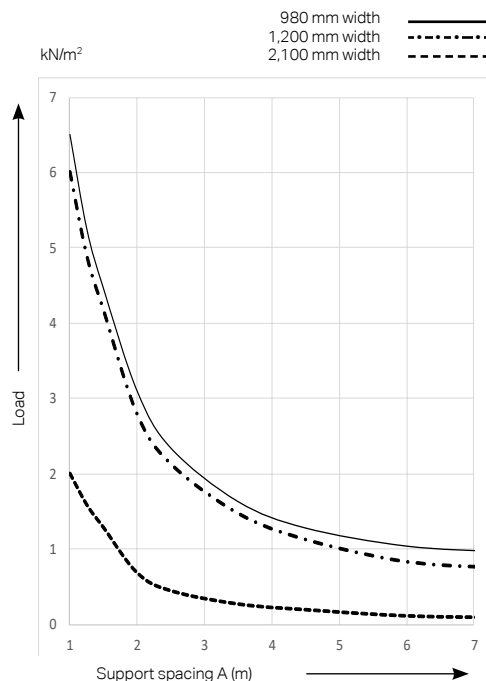
These specifications do not replace national regulations, such as building inspectorate approval in Germany (DIBt), Avis Techniques in France, etc.

*Further information can be obtained on request

Sustainability

The Exolon Group is committed to sustainability and protecting the environment, and actively supports and promotes developments which reduce the environmental impact of its products. **Exolon® multi UV ECOplus** is a partially bio-circular sheet with low carbon footprint. This means that the part of the material which is normally made from fossil raw materials is now made from renewable content. The attributed sustainable share amounts up to 89% of the total content. This is monitored via ISCC PLUS.



Load	kN/m ²	0.75	1.0	1.25	1.5	2.0	Width in mm
Length or support spacing A	m	∞	6.9	4.7	3.9	3.0	980
	m	∞	5.2	4.2	3.5	2.7	1,200
	m	1.9	1.7	1.5	1.3	1.0	2,100

Exolon Group also produces solid sheets in polycarbonate (Exolon® GP) and in polyester (Vivak® and Axpert®). For more information, take a look at www.exolongroup.com.

exolon GROUP

Exolon Group S.p.A
 Strada Di Vagno 15/A –
 05035 Nera Montoro (TR)
 Italy

www.exolongroup.com
sales@exolongroup.com

The manner in which you use and the purpose to which you put and utilize our products, technical assistance and information (whether verbal, written or by way of production evaluations), including any suggested formulations and recommendations, are beyond our control. Therefore, it is imperative that you test our products, technical assistance, information and recommendations to determine to your own satisfaction whether our products, technical assistance and information are suitable for your intended uses and applications. This application-specific analysis must at least include testing to determine suitability from a technical as well as health, safety, and environmental standpoint. Such testing has not necessarily been done by Exolon Group. Unless we otherwise agree in writing, all products are sold strictly pursuant to the terms of our standard conditions of sale which are available upon request. All information and technical assistance is given without warranty or guarantee and is subject to change without notice. It is expressly understood and agreed that you assume and hereby expressly release us from all liability, in tort, contract or otherwise, incurred in connection with the use of our products, technical assistance, and information. Any statement or recommendation not contained herein is unauthorized and shall not bind us. Nothing herein shall be construed as a recommendation to use any product in conflict with any claim of any patent relative to any material or its use. No license is implied or in fact granted under the claims of any patent.

Exolon® is a registered trademark of Exolon Group